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Certification Record

CUSTOMER	CLASS	FILE NUMBER
Bibby-Ste-Croix Foundries Inc. Fonderies Bibby-Ste-Croix Inc. 6200 rue Principale, Ste-Croix Quebec Canada G0S 2H0	7012-01 (../class/? class=7012-01) PIPE AND PIPE FITTINGS- Cast Iron	030065_0_000

(Replaces: February 26, 2016)

TO THE REQUIREMENTS OF CSA STANDARD B70:

For Factory: F1

- Cast Iron Soil Pipe and Fittings - PLAIN-END Type: Part No (if applicable) is shown in brackets after nominal (s):
- Pipe (5 ft length): 1-1/2 (1155), 2 (1205), 3 (1305), 4 (1405), 6 (1605), 8 (1805), 10 (1005).
- Pipe (10 ft length): 1-1/2 (1150), 2 (1210), 3 (1310), 4 (1410), 5 (1510), 6 (1610), 8 (1810), 10 (1010), 12 (1712), 15 (1715).
- 1/4 Bend (90° Elbow): 1-1/2 (3141), 2 (3142), 3 (3143), 4 (3144), 5 (3145), 6 (3146), 8 (3148), 10 (3140).
- 1/4 Bend (90° Elbow), short: 1-1/2 (3008), 2 (3122), 3 (3123), 4 (3124), 6 (3126), 12 (3138), 15 (3139).
- 1/4 Bend, long: 3(3329).
- 1/4 Bend (90° Elbow), long pattern: 2(3150), 3(3151).

- 1/6 Bend (60° Elbow): 2 (3062), 3 (3063), 4 (3064), 6 (3066), 8 (3068), 10 (3060).
- 1/16 Bend (22½° Elbow): 2 (3162), 3 (3163), 4 (3164), 6 (3166), 8 (3168), 10 (3160).
- 1/8 Bend (45° Elbow): 1-1/2 (3181), 2 (3182), 3 (3183), 4 (3184), 5 (3185), 6 (3186), 8 (3188), 10 (3180), 12 (3189), 15 (3190).
- 1/8 Bend (45° Elbow), short: 1-1/2 (3009), 4 (3005).
- 1/8 Bend (45° Elbow), long pattern: 2(3176), 3(3177).
- Wye: 1-1/2 x 1-1/2 (4011), 2 x 2 (4022), 3 x 1-1/2 (4031), 3 x 2 (4032), 3 x 3 (4033), 4 x 1-1/2 (4041), 4 x 2 (4042), 4 x 3 (4043), 4 x 4 (4044), 5 x 2 (3026 or 4052), 5 x 3 (3027 or 4053), 5 x 4 (3028 or 4054), 5 x 5 (4055), 6 x 2 (4062), 6 x 3 (4063), 6 x 4 (4064), 6 x 5 (3029 or 4065), 6 x 6 (4066), 8 x 3 (4083), 8 x 4 (4084), 8 x 5 (4085), 8 x 6 (4086), 8 x 8 (4088), 10 x 4 (4104), 10 x 6 (4106), 10 x 8 (4108), 10 x 10 (4100), 12 X 4 (41114), 12 X 6 (41116), 12 X 8 (41118), 12 X 10 (41119), 12 x 12 (4112), 15 X 4 (41144), 15 X 6 (41146), 15 X 8 (41147), 15 X 10 (41148), 15 X 12 (41149), 15 x 15 (4115).
- Wye, tapped: 2 x 1-1/4 (4180), 2 x 1-1/2 (4181), 2 x 2 (4182), 3 x 1-1/4 (4183), 3 x 1-1/2 (4184), 3 x 2 (4185), 4 x 1-1/4 (4186), 4 x 1-1/2 (4187), 4 x 2 (4188).
- Double Wye: 2 x 2 (4222), 3 x 2 (4232), 3 x 3 (4233), 4 x 3 (4243), 4 x 4 (4244).
- Combination Wye & 1/8 Bend: 4 x 2 (4342), 4 x 3 (24) (4345), 4 x 4 (4344).
- Combination Wye & 1/8 Bend, double: 3 x 3 (4633).
- Upright Wye & 1/8 Bend Combination: 2 x 2 (4722), 3 x 2 (4718), 3 x 3 (127mm) (4712), 3 x 3 (9) (4714), 4 x 3 (187mm) (4705), 4 x 3 (4700).
- Sanitary Tee (TY): 1-1/2 x 1-1/2 (5011), 2 x 2 x 1-1/2 (5021), 2 x 2 (5022), 3 x 2 (5032), 3 x 3 (5033), 4 x 2 (5042), 4 x 3 (5043), 4 x 4 (5044), 5 x 3 (3046 or 5053), 5 x 4 (3047 or 5054), 5 x 5 (5055), 6 x 2 (5062), 6 x 3 (5063), 6 x 4 (5064), 6 x 6 (5066), 8 x 4 (5084), 8 x 6 (5086), 8 x 8 (5088), 10 x 10 (5020).
- Sanitary Tee (TY), tapped: 2 x 1-1/4 (5180), 2 x 1-1/4 (26) (519A), 2 x 1-1/2 (5181), 2 x 1-1/2 (26) (519B), 2 x 2 (5182), 3 x 1-1/4 (5183), 3 x 1-1/4 (26) (5200), 3 x 1-1/2 (5184), 3 x 1-1/2 (26) (5201), 3 x 1-1/2 (8 LH) (5210), 3 x 1-1/2 (8 RH) (5211), 3 x 2 (5185), 4 x 1-1/4 (5186), 4 x 1-1/2 (5187), 4 x 2 (5188), 4 x 3 x 1-1/2 (16) (5207), 4 x 3 x 1-1/2 (600mm) (5208).
- TY, with branch @ 45° (26" long): 3 x 3 x 1-1/2 (left) (5192), 3 x 3 x 1-1/2 (right) (5193).
- TY, with branch @ 45° (10-1/4" long): 3 x 3 x 1-1/2 (left) (5194), 3 x 3 x 1-1/2 (right) (5195), 3 x 3 x 2 (5246).
- Double Sanitary Tee (TY): 2 x 2 (5622), 3 x 2 (5632), 3 x 3 (5633), 4 x 3 (5643), 4 x 4 (5644).
- Double Sanitary Tee (TY), tapped: 3 x 1-1/4 (5202), 3 x 1-1/2 (5203), 3 x 3 x 2 (5243).
- Copper Adapter: 2 x 2 (6012), 3 x 3 (6014), 4 x 4 (6016).
- Plug: 1-1/2 (6301), 2 (6302), 3 (6303), 4 (6304), 5 (6305), 6 (6306), 8 (6308), 10 (6310), 12 (6299), 15 (6300).
- Reducer / Increaser: 3 x 1-1/2 (6031), 4 x 2 (6042), 4 x 3 (6043), 5 x 2 (6052), 5 x 3 (6053), 5 x 4 (6054), 6 x 3 (6063), 6 x 4 (6064), 6 x 5 (6065), 8 x 4 (6084), 8 x 6 (6086), 10 x 4 (6104), 10 x 6 (6106), 10 x 8 (6108), 12 x 4 (6109), 12 x 6 (6110), 12 x 8 (6111), 12 x 10 (6112), 15 x 4 (6113), 15 x 6 (6114), 15 x 8 (6115), 15 x 10 (6116), 15 x 12 (6117).
- Tapped Reducer: 2 x 1-1/4 NPT (6180), 2 x 1-1/2 NPT (6181), 3 x 1-1/4 NPT (6183), 3 x 1-1/2 NPT (6184), 3 x 2 NPT (6185), 4 x 1-1/4 NPT (6186), 4 x 1-1/2 NPT (6187), 4 x 2 NPT (6188).
- P-Trap (shallow): 1-1/2 (6211), 2 (6212), 3 (6213), 4 (6214).
- P-Trap (US pattern - UPC): 2 (3050), 3 (3051), 4 (3052).
- P-Trap w/hub: 3 (5143), 4 (5144).
- P-Trap w/ vent: 3 with 2 vent (5145).
- Deep Seal P-Trap: 2 (6232), 3 (6233), 4 (6234), 6 (6236).

- Running Trap: 4 with vent (6264).
- 180° "U-Bend(s) for P-Traps: 1-1/2 (62091), 2 (62092)
- Floor Flange, Copper: 4 x 3 (3509).
- Floor (Closet) Flange: 4 x 3 (3512), 4 x 3 (3513), 4 x 3 (3514).
- Extended Floor (Closet) Flange 4 x 3 - (60" max. pipe length range): (35121).
- Line Cleanout with Brass Plug (Test-Tee IAPMO): 2 (3055), 3 (3056), 4 (3057).
- Iron Body Cleanout (IBCO), tapped: 2 x 1-1/2 NPT (3192), 3 x 2-1/2 NPT (3193), 4 x 3-1/2 NPT (3194).
- Cleanout - Barrett: 3 (6423), 4 (6424), 6 (6426).
- Cleanout - Malcolm: 3 (6433), 4 (6434), 6 (6436), 8 (6438).
- Riser Fitting: 2 (6532), 3 (6533), 4 (6534), 5 (6535), 6 (6536), 8 (6538), 10 (6540).
- Single Apartment Fitting: 3 x 3 (5531), 4 x 3 (5535).
- Double Apartment Fitting: 3 x 3 (5533), 4 x 3 (5534).
- Hanger: 2 (6602), 3 (6603), 4 (6604), 6 (6606).
- Saddle: 8 (6608), 10 (6610).
- Backwater Valve, for horizontal applications ("FLOOD-GATE" trade name): 4 (6494).
- Long sweep 1/4 bend: 2, 4.
- Long 1/4 bend: 3 by 12, 3 by 16, 4 by 12, 4 by 18.
- Long reducing 1/4 bend: 3 by 4 by 6 by 12, 3 by 4 by 6 by 16.
- Y Branch: 2 by 2, 3 by 2, 3 by 3, 4 by 2, 4 by 3, 4 by 4, 6 by 2, 6 by 3, 6 by 4, 6 by 6, 8 by 4, 8 by 6, 8 by 8.
- Y Branch w/cleanout: 3 by 3, 4 by 4, 6 by 6.
- Top Y branch w/cleanout: 3 by 3, 4 by 3, 4 by 4, 6 by 4, 6 by 6.
- Double Y: 4 by 2.
- Double Y w/2 in 45 deg vent inlet: 4 by 4
- Boston Y: 2 by 2, 3 by 2, 3 by 3, 4 by 2, 4 by 3, 4 by 4, 6 by 2, 6 by 3, 6 by 4, 6 by 6.
- Double Boston Y: 2 by 2, 3 by 2, 3 by 3, 4 by 2, 4 by 3, 4 by 4.
- Double Boston Y w/1-1/2 or 2 in tapped inlet (one or both sides): 3 by 3, 4 by 3.
- Tee w/1-1/2 in or 2 in tapped 90 deg (left or right inlet): 3 by 3, 4 by 3, 4 by 4.
- Tee w/1-1/2 in 45 deg horizontal tapped inlet (rev. left or right): 3.
- Tee w/2 in 45 deg tapped vert inlet (left or right): 3 by 3, 4 by 3, 4 by 4.
- Double TY (Cross): 4 by 2.
- Double TY (Cross) w/2 in 90 deg inlet: 3 by 3, 4 by 4.
- Double TY (Cross) w/1-1/2 in or 2 in 90 deg tapped inlets: 3 by 3, 4 by 4.
- Double TY (Cross) w/1-1/2 in 90 deg tapped inlets (both sides): 3 by 3.
- Barrie Ftg w/two 1-1/2 in 45 deg tapped inlet-horizontal-same side: 3 by 3.
- Double TY (Cross) w/2 in 45 deg vert. tapped inlet: 4 by 3, 4 by 4.
- Tapped double T(Tapped Cross): 2 by 1-1/4, 2 by 1-1/2, 3 by 2, 4 by 1-1/4, 4 by 1-1/2, 4 by 2.
- Reducer-increaser: 3 by 2, 6 by 2.
- Reducer-increaser (tapped): 2 by 2.
- Hub adapter: 2, 3, 4.
- Copper adapter: 2 by 1-1/4, 2 by 1-1/2, 3 by 2, 4 by 3.
- Iron body cleanout: 6, 8.
- Connecting Elbow: 1-1/2, 2.
- Cleanout-Anthes: 3, 4, 6, 4 by 10.
- Cleanout-Brass Top: 2, 3, 4, 6.

- Increaser: 3 by 4, 3 by 5, 3 by 6.
- Increaser-Tapped: 2 by 2.
- Reducers: 3 by 2.
- TY: 8 by 3.
- TY - 45 deg Tapped (26 in long): 3 by 3 by 1-1/2 or 2 LH or RH, 4 by 4 by 1-1/2 or 2.
- TY - 45 deg Tapped (10-1/2 in long): 3 by 3 by 1-1/2 or 2 LH or RH, 4 by 4 by 1-1/2 or 2.
- Double Tapped: 3 by 3 by 1-1/2, 19 in long.
- Y and 1/8 bend combination - Single: 2 by 2, 3 by 2.
- Y and 1/8 bend combination - Double: 3 by 3, 4 by 3.
- Single Tapped: 3 by 3 by 1-1/2 or 2, 4 by 3 by 1-1/2 or 2.
- Double Tapped: 3 by 3 by 1-1/2, 3 by 3 by 2, 4 by 3 by 1-1/2, 4 by 3 by 2.
- Y and 1/8 bend-upright: 4 by 3 w/6-1/2 in centres, 4 by 3 w/9-1/2 in centres, 4 by 3 w/7 in centres, 3 by 3 w/4-7/8 and 9 in centres.
- Y and TY double-tapped (1-1/4, 1-1/2, 2): 2, 3, 4.
- TY: 3 by 1-1/4, 3 by 1-1/2, 3 by 2, 26 in long.
- Y: 4 by 3 by 4, 6 by 2.
- Y w/Hub: 2 by 2 w/2 in, 4 by 2 w/2 in, 4 by 3 w/2 in, 4 by 3 by 4 w/3 in.
- Y and TY tapped (1-1/4, 1-1/2 in, 2): 2, 3, 4.
- TY - 90 deg. tapped (1-1/2, 2): 3 by 3 LH or RH, 3 by 3 double tapped, 4 by 4 LH, RH or double tapped.
- TY - 90° tapped (1-1/2, 1-1/4 or back tap): 4 by 3.
- Y Upright and 1/8 Bend with 7-1/2 CTS: 3 by 3.
- Vent branch: 4 by 3 w/12 in centres.
- Brass adapter: 2, 3.
- Closet flange reducer: 4 by 3.
- Miscellaneous Bends: 3 comb. 1/4, 1/8, 3 by 16 by 1/4 w/lug, 3 stack w/CO, 4 x12 by 1/4, 4 by 18 by 1/4, 4 by 4 by 14 less hub, 4 by 3 by 16 w/hub, 4 by 3 by 18 by 15 w/closed end, 4 by 3 by 18 by 15 w/open end.
- Titan T-Y: 3 by 3, 4 by 3.
- Titan Cross: 3 by 3, 4 by 3.
- Closed End Closet Bend: 4 by 3.
- Long Sweep 1/4 Bend: 2, 3, 4.
- Closet Bend: 3 by 4 by 6 by 12, 3 by 4 by 6 by 15.
- Long Wye: 2x2, 3x2, 3x3, 4x2, 4x3, 4x4.
- Boston Y: 2x2, 3x2, 3x3, 4x2, 4x3, 4x4.
- Double Boston Y: 4x4.
- Double Wye: 4x2.
- Double T-Y: 4x2.
- Double Tapped T-Y: 4x1-1/2, 4x2.

Cast Iron Soil Pipe and Fittings - HUB AND SPIGOT Type: Part No (if applicable) is shown in brackets after nominal (s):

- Pipe (5 ft length): 2 (1925), 3 (1935), 4 (1945), 5 (1955), 6 (1965), 8 (1985), 10 (1905), 12 (1992), 15 (1995).
- Pipe (10 ft length): 3 (1930), 4 (1940), 5 (1950), 6 (1960), 8 (1980), 10 (1900), 12 (1993), 15 (1996).

- 1/4 Bend (90° Elbow): 2 (3942), 3 (3943), 4 (3944), 5(3945), 6 (3946), 8 (3948), 10 (3950), 12 (3952), 15 (3955).
- 1/4 Bend (90° Elbow), long sweep: 4 x 12 (3928), 3 (3937), 4 (3938).
- 1/6 Bend (60° Elbow): 2 (3962), 3 (3963), 4 (3964), 6 (3966), 8 (3968).
- 1/8 Bend (45° Elbow): 2 (3982), 3 (3983), 4 (3984), 6 (3986), 8 (3988), 10 (3990), 12 (3992), 15 (3995).
- 1/16 Bend (22-1/2° Elbow): 2 (3912), 3 (3913), 4 (3914), 6 (3916), 8 (3918), 10 (3920), 12 (3922), 15 (3925).
- Wye: 2 x 2 (4922), 3 x 2 (4932), 3 x 3 (4933), 4 x 2 (4942), 4 x 3 (4943), 4 x 4 (4944), 5 x 3 (4953), 5 x 4 (4954), 5 x 5 (4955), 6 x 2 (4962), 6 x 3 (4963), 6 x 4 (4964), 6 x 6 (4966), 8 x 3 (4983), 8 x 4 (4984), 8 x 6 (4986), 8 x 8 (4988), 10 x 4 (4980), 10 x 6 (4981), 10 x 8 (4985), 10 x 10 (4987), 12 x 4 (4989), 12 x 6 (4990), 12 x 8 (4991), 12 x 10 (4992), 12 x 12 (4993), 15 x 4 (4994), 15 x 6 (4995), 15 x 8 (4996), 15 x 10 (4997), 15 x 12 (4998), 15 x 15 (4999).
- Wye, tapped: 2 x 1-1/2 (4916), 3 x 1-1/2 (4917), 4 x 1-1/2 (4918), 2 x 2 (4919), 3 x 2 (4920), 4 x 2 (4921).
- Double Wye: 4 x 4 (4906), 6 x 4 (4908).
- Sanitary Tee (TY): 2 x 2 (5922), 3 x 2 (5932), 3 x 3 (5933), 4 x 2 (5942), 4 x 3 (5943), 4 x 4 (5944), 6 x 2 (5962), 6 x 3 (5963), 6 x 4 (5964), 6 x 6 (5966), 8 x 4 (5974), 8 x 6 (5976), 8 x 8 (5978).
- Sanitary Tee (TY), tapped: 2 x 1-1/2 (5914), 2 x 2 (5915), 3 x 1-1/2 (5917), 3 x 2 (5918), 4 x 1-1/2 (5920), 4 x 2 (5921).
- Double Sanitary Tee (TY): 4 x 4 (5905), 6 x 4 (5908).
- Vent Cap w/set Screw: 2 (5992), 3 (5993), 4 (5994), 6 (5996).
- P-Trap: 2 (6202), 8 (6208).
- Deep Seal P Trap: 2 (6222), 3 (6223), 4 (6224), 6 (6226).
- Running Trap w/ hub vent: 2 x 2 (6242), 3 x 3 (6243), 4 x 4 (6244), 6 x 4 (6246), 8 x 6 (6248).
- Floor Flange For Closet Bend: 4 (3900).
- Floor Flange For Cut Pipe: 4 (3901).
- Plug: 2 (6302), 3 (6303), 4 (6304), 6 (6306), 8 (6308), 10 (6310), 12 (6974), 15 (6975).
- Bell Trap: 6 x 6 x 2 (6574), 9 x 9 x 3 (6575), 12 x 12 x 4 (6576).
- Double Hub Fitting: 2 (6802), 3 (6803), 4 (6804), 6 (6805), 8 (6806).
- Increaser, long: 2 x 3 (6823), 2 x 4 (6824), 3 x 4 (6825), 4 x 5 (6829), 4 x 6 (6830), 5 x 6 (6832), 6 x 8 (6833), 8 x 10 (6836).
- Increaser, tapped: 3 x 1-1/2 (6816), 4 x 1-1/2 (6817), 3 x 2 (6819), 4 x 2 (6820).
- Grate: 2 (6842), 3 (6843), 4 (6844), 6 (6846).
- Reducer: 3 x 2 (6861), 4 x 2 (6862), 4 x 3 (6863), 5 x 3 (6864), 5 x 4 (6865), 6 x 3 (6867), 6 x 4 (6868), 6 x 5 (6869), 8 x 4 (6870), 8 x 6 (6871), 10 x 4 (6872), 10 x 6 (6873), 10 x 8 (6874), 12 x 4 (6875), 12 x 6 (6876), 12 x 8 (6878), 12 x 10 (6880), 15 x 4 (6884), 15 x 6 (6886), 15 x 8 (6888), 15 x 10 (6890), 15 x 12 (6891).
- Cleanout - Barrett: 3 (6923), 4 (6924), 6 (6926), 8 (6928).
- Cleanout - Malcolm: 2 (6932), 3 (6933), 4 (6934), 6 (6936), 8 (6938).
- Trap Seal Primer Connection (H4008): 3 x 1/2 NPT (6239).
- Trap Seal Primer Connection (H4008): 4 x 1/2 NPT (6240).
- Compression Gasket (elastomeric bushing -"Bi-Seal" trade name): 2 (2902), 3 (2903), 4 (2904), 5 (2905), 6 (2906), 8 (2908), 10 (2910), 12 (2912), 15 (2915).

For Factory F7:

Cast Iron Soil Pipe and Fittings - PLAIN-END Type:

- Pipe (5 ft and 10 ft length): 1-1/2, 2, 3, 4, 5, 6, 8, 10.

For Factory F8:

Cast Iron Soil Pipe and Fittings – Expansion Joints (Piston Type 1):

- 2 inch, 3 inch, 4 inch.
- 1/4 Bend (90° Elbow), short: 12 (31380), 15 (31390).
- 1/8 Bend (45° Elbow): 12 (31890), 15 (31900).
- Wye: 12 by 12 (41120), 15 by 15 (41150).

For Factory F11:

- 1/4 Bend (90° Elbow): 2(R-31420-1), 3(R-31430-1), 4(R-31440-1)
- 1/8 Bend (45° Elbow): 2(R-31820-1), 3(R-31830-1), 4(R-31840-1)
- Wye: 3(R-40330-1), 4(R-40440-1), 3 x 3 x 2(R-40320-1), 4 x 4 x 3(R-40430-1)
- Sanitary Tee (TY): 2(R-50220-1), 3(R-50330-1), 3 x 3 x 2(R-50320-1), 4 x 4 x 2(R-50420-1)

For Factory F13:

Cast Iron Soil Fittings - PLAIN-END Type:

- 1/4 Bend (90 ° Elbow): 3 (31430), 4 (31440)
- 1/8 Bend (45 ° Elbow): 4 (31840)
- Wye: 2 (40220), 4 (40440)

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