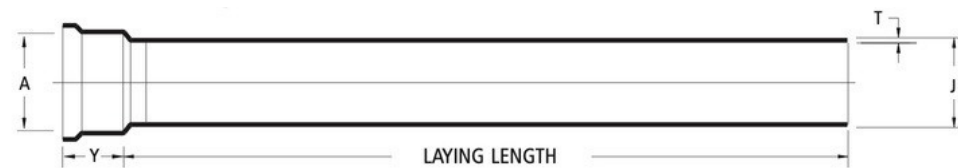


Specifications: CAST IRON HUB & SPIGOT PIPE and FITTINGS

2 inch to 15-inch diameter cast iron hub & spigot pipe and fittings for drain, waste and vent are manufactured in Canada and certified to CSA B70.

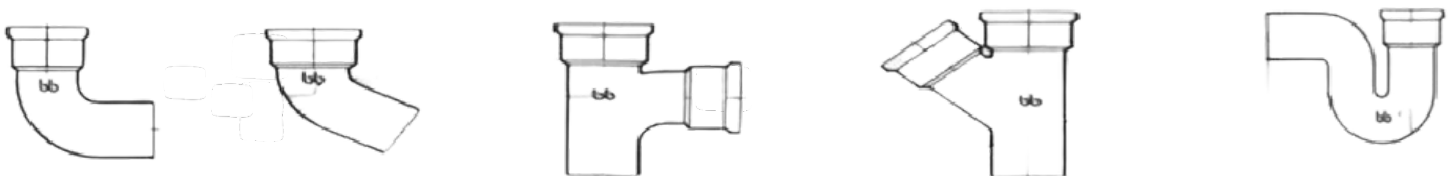
Made from nearly 100% recycled scrap iron and is 100% recyclable.



PIPE & FITTINGS DIMENSIONS

Dimensions of Cast Iron Soil Pipe (mm)

Size	2 in. 50 mm	3 in. 75 mm	4 in. 100 mm	5 in. 125 mm	6 in. 150 mm	8 in. 200 mm	10 in. 250 mm	12 in. 300 mm	15 in. 375 mm
Y. min.	57.0	57.0	57.0	63.0	63.0	70.0	70.0	76.0	82.0
T. min.	3.0	3.3	3.8	3.8	3.8	4.3	5.6	5.6	7.6
J. max.	62.7	91.2	117.0	142.0	167.0	221.0	275.0	326.0	407.0
A. min.	72.6	105.0	131.5	152.0	180.0	239.0	292.0	349.0	431.0
A. max.	79.0	108.0	134.0	158.0	184.0	243.0	297.0	353.0	435.0



Installation

1. Clean the hub and pipe or fitting end to be joined. They should be free of dirt, mud, gravel, or other foreign material.
 2. Insert the gasket into the hub. When joining 6 inches or larger pipe and fittings, apply Adhesive Lubricant to the inside surface of the hub before inserting the gasket.
 3. Lubricant the inside surfaces of the gasket and the outside of the spigot end to be joined using a brush.
 4. Align the pipe and/or fittings to be joined. Push or pull the pipe or fitting spigot into the hub. You will feel the pipe or fitting “bottom out” at the hub. The assembly tool of your choice may be used.
- Note: If joining a cut piece of pipe, the sharp edges of the pipe must be “peened” with a hammer or filed to remove the sharp edge. Failure to remove the sharp edge on cut pipe will make assembly difficult.

For a complete list of Pipe & Fittings, sizes or dimensions please refer to our catalog or website.